

Operation	Water Level	Temperature	Time (Min)	Supplies/100 lb
Break	Low	180°F	20	1.5 lb oxalic acid
Flush	High	Cold	1	---
Emulsify	Low	160°F	5	18 oz emulsifier
Flush	High	Cold	1	---
Bleach	Low	180°F	20	2 lb alkali builder and 1 lb organic bleach
Rinse	High	Cold	1	---
Antichlor	High	Cold	2	4 oz antichlor
Rinse	High	Cold	1	---
Rinse	High	Cold	1	---
Sour	Low	Cold	4	2 oz rust removing sour